



creative thermoplastic compounds

PA4802G6BK10

Release Date: 22/01/2013

30% Glass Fiber Reinforced, PTFE Lubricated Polyamide 6.6 for Injection Moulding application.
ISO

PHYSICAL PROPERTIES	UNIT	TEST METHOD	VALUES
DENSITY	g/m ³	ISO-1183	1.47
WATER ABSORPTION (SATURATION)	%	ISO-62	0.8
MOULD SHRINKAGE	%	ISO-2577	0.3-0.4
MECHANICAL PROPERTIES	UNIT	TEST METHOD	VALUES
TENSILE YIELD STRENGTH	MPa	ISO-527	165
TENSILE MODULUS	MPa	ISO-527	8000
STRAIN @ BREAK	%	ISO-527	2.5
FLEXURAL STRENGTH	MPa	ISO-178	220
FLEXURAL MODULUS	MPa	ISO-178	6500
NOTCHED IZOD IMPACT STRENGTH +23°C	Kj/m ²	ISO-180	13
THERMAL PROPERTIES	UNIT	TEST METHOD	VALUES
HDT AT LOAD 1.8 Mpa	°C	ISO-75	249
HDT AT LOAD 0.45 Mpa	°C	ISO-75	259
UL FLAMMABILITY		UL-94 3mm	H.B.
MELTING POINT	°C	ISO-11357	256
ELECTRICAL PROPERTIES	UNIT	TEST METHOD	VALUES
VOLUME RESISTANCE	Ohm x m	IEC 60093	10 ¹⁴

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